The Next Level of Efficiency and Output
Finish more cabinets in less time while saving money, material and labor with CabiNEXT™

Discover how to increase your manufacturing speed and output without surrendering the added revenue to greater material and payroll costs. Let CabiNEXT™, the modular component system from MJB Wood Group, supply you with a multi-product mix of basic cabinet components to your pre-specified level of completion. Allowing you to focus more manpower, time and resources on activities with the highest brand value and financial return without sacrificing the quality standards or flexibility of other production steps.

A Real Boost In Efficiency

Built on our worldwide network of material producers, custom fabricators, production experts and logistics specialists, MJB Wood Group (MJB) introduces CabiNEXT as the next level of efficiency for cabinet manufacturers. CabiNEXT is designed to help you bypass the high-cost, low-margin limitations certain parts and processes place on your capabilities. It provides, quality-certified sheet goods, machined and/or finished to the point in your production where they will offer the most benefit. So you can manage costs with greater control and optimize products, personnel and productivity for maximum profits. CabiNEXT is an efficient solution that delivers these key benefits:

Simplified Purchasing – Whether you order panels, pieces or components, CabiNEXT can simplify procurement and reduce part production cost with just one call. Our extensive domestic and offshore producer network also makes it easier to adjust order volumes, avoid supply interruptions and maintain cost control.

Streamlined Production – Fully machined and finished or only partially complete, CabiNEXT components bypass in-house fabrication processes, time, manpower and overhead. The result is fewer production steps, lower energy consumption, less tool wear and tear and lower volatile organic compounds (VOCs).

Reduced Labor – CabiNEXT reduces the labor required to manufacture parts. Minimizing

CabiNEXT™: Added Efficiency and Value

Designed to increase both productivity and profitability, CabiNEXT reduces manufacturing time, labor and cost to drive higher output and better margins.
Finish more cabinets in less time while saving money, material and labor with CabiNEXT™

The CabiNEXT™ System

From raw or laminated hardwood plywood, particleboard and MDF panels to a range of partially or fully finished components, CabiNEXT offers efficient solutions that include:

- End Panels
- Back Panels
- Shelves
- Toe Kicks
- Mouldings
- Face Frames
- Drawer Parts
- Hang Rails

(See next page)

inventory management activities, step-to-step physical handling, operator run time and QC monitoring and remediation.

**Less Waste** – You won’t pay for waste with CabiNEXT either. Not the off fall of processed raw panels or the freight costs associated with unused pieces. Not parts ruined in fabrication. And not the time spent cleaning up debris or haul-off disposal costs. You only pay for what you use.

**Increased Capacity** – Ultimately, CabiNEXT delivers more production in less time. It frees personnel and production resources previously allocated to manufacture lower-value parts to increase the output speed and volume of other primary components and final assembly. This gives you an efficient way to handle short-term order spikes or long-term business growth.

**Faster Payback** – CabiNEXT also improves cash flow by reducing expense recovery time. Typically costs are incurred as soon as material orders are placed, leaving significant time between when you’re charged for materials and you receive revenue from sales. With CabiNEXT, you aren’t charged until you accept component delivery just prior to assembly and distribution.

**Higher Profits** – Bottom line, CabiNEXT saves money with every production step it bypasses, increasing your potential margin on every sale and your potential output every day. Let us show you how CabiNEXT can optimize your efficiency and maximize your profitability.

A Solution Designed For You

CabiNEXT doesn’t limit you to a narrow set of component options to realize cost-saving benefits. It offers both efficiency and flexibility.

**Substrate Options** – Substrate options include hardwood plywood in addition to particleboard, MDF and LVL.

**Laminates and Finishes** – Surfaces may be raw, laminated or veneered with a choice of wood species and finished with paint, stain and UV coating on one or both sides as well as edge banding.

**Machining** – Parts may be cut-to-size, shaped, grooved, drilled and routed. Quality is certified to your specifications.

**Sourcing** – Our network of raw material suppliers and panel-processing resources include both domestic and import partners.

**Delivery and Inventory** – Volume, delivery scheduling, warehousing and inventory management services can be optimized to your needs.

CabiNEXT frees up personnel and resources from lower-value activities to focus on actions with higher return and contribution to your brand.

The opportunity exists for significant savings just by eliminating waste, associated shipping costs and disposal expenses.
Increase production and maintain high quality with components made to your specifications

The main idea behind MJB’s CabiNEXT component system is to provide your operation with a reliable supply of production inputs that maintain the standards of quality and craftsmanship you have already established. More than that, CabiNEXT offers you the opportunity to engineer those parts and panels for even greater value. Alternative cores, veneers or laminates, additional machining and even different finishes can be tested and then produced to your order and certified to your specifications prior to delivery to you.

**PlySelect™ Hardwood Plywood**

- PlySelect™ hardwood plywood is a high-value, low-cost material option offering strength, machinability and excellent fastener-holding characteristics as well as multiple finishing possibilities. Choose this outstanding import solution and let MJB’s expert staff and quality inspectors keep your supply chain simple and your input standards consistent.
  - Thicknesses beginning at 5.2 mm
  - Available raw, prefinished, UV coated, laminated or paper faced on one or both sides
  - Mixed container shipment option

**MDF and Particleboard Panels and Components**

- The CabiNEXT cabinet component system is also a reliable, cost-efficient source for MDF and particleboard panels and parts. Our domestic and import network of suppliers allows you to specify exactly what you need while maintaining outstanding price stability and inventory control.
  - Standard dimensions and grades plus specialized performance properties available
  - Cut-to-size, edge-banding and custom machining services offered
  - Surface options include raw, melamine, laminated or primed
  - Mixed load orders possible
  - May be incorporated in Vendor-On-Site (VOS) managed-inventory solution

**Cabinet End Panels and Components**

- CabiNEXT end panels bring all the productivity and cost-saving efficiency of out-sourced custom manufacturing to your operation. In addition, other components like backs, shelves and toe kicks can be ordered to deliver all the basic components of a cabinet box just prior to final assembly.
  - Hardwood plywood and particleboard
  - Available raw, prefinished, UV coated, laminated or paper faced on one or both sides
  - 5 popular wood veneers with other wood species available
  - Cut-to-size, routing, drilling and edge banding services offered
Performance Partnership
MJB has been connecting manufacturers to supply chain solutions since 1976. With experience in an ever-growing range of industries, we offer unmatched expertise to provide:

- Product and production engineering
- Sourcing and manufacturing alternatives
- Logistics and technology solutions

(See next page)

Drawer Sides, Backs and Bottoms

Specifying CabiNEXT drawer sides, backs and bottoms is another great way to simplify your procurement, production and manpower management. Refocus your time and resources on activities that contribute more to your brand.

- Material options include solid birch, solid poplar and plywood
- May be ordered as lineals or cut to length
- Available raw, prefinished, or UV coated
- Assembly offered on request

MDF Poli-Door Components

Poli-Door components are designed to reduce the need for sanding, touch-up priming and additional handling saving our customers time, money and plant resources.

Stocking profiles are available in multiple lengths. We can also custom match an existing or desired profile upon request. Center panels are available in standard 5.2mm thickness in 4’ x 8’ sheets.

- Cost saving alternative to hardwood stiles and rails and center panel
- One coat paint finishing with ultra-smooth finish
- Stronger door joinery and crack resistant
- Poli-Lay © 100% UV prime coat
- MDF hardening prime coat
- Stable CARB 2 MDF core panel and profile
- Available in multiple profile options

Cabinet Face Frames

CabiNEXT Face Frames are an excellent solution for outsourcing some or all of the frame components your production line requires. Realize higher throughput and reduced cost, labor and waste using traditional materials or new material alternatives.

- Produced as cut-to-size parts or fully assembled
- Available in LVL paint grade and LVL veneer-wrapped option
- Order raw, primed, gesso coated or prefinished
- Alternative wood species and custom-match finishing available
Let MJB connect your operation to productivity and performance solutions

More than just supplying materials, MJB is focused on connecting you to solutions that eliminate productivity and profitability limitations. Sometimes that involves product or production engineering; custom manufacturing or value-added services; technology or logistics support; and often procurement and financial flexibility. The CabiNEXT component system combines all these benefits into one integrated program specific to your needs.

**Beyond Supply, We Enhance Opportunity**

With a proven, worldwide network of domestic and import manufacturers, MJB can provide all the wood products you need. In the species, dimension and volume you specify. And with the flexibility of mixed loads, partial units and vendor-on-site (VOS) managed inventory.

But that’s just the beginning. With over 35 years of broad industry experience, we can help you take advantage of the growth opportunities that stretch your present capabilities. Offering engineering expertise to introduce new materials, processes and technology to develop better solutions in-house. Or connecting you to quality-certified, value-added production partners to supply ongoing or supplemental added capacity.

**Beyond Output, We Facilitate Optimization**

Besides productivity, MJB has the ability to help you improve efficiency. Fine tuning material yield and performance characteristics to eliminate waste. Introducing alternative component design and part production strategies to save time and manpower. And offering technology solutions that optimize supply chain visibility and management.

All backed by a domestic team of product and engineering experts, customer service representatives, logistics specialists and warehouse locations poised to support your success. In addition, MJB maintains offices, warehouses and a staff of employees with proven local knowledge near key export locations to minimize import challenges and quality certify all materials and components to customer specifications prior to shipment.

**Beyond Efficiency, We Drive Profitability**

From start to finish, MJB’s CabiNEXT modular cabinet component system is focused on creating customer value. Cost-efficient raw materials and parts inputs. Time-, labor-, and waste-saving production processes. Clear and accurate supply chain visibility. And flexible logistics, managed inventory, at-usage billing and capital commitment.

Much more than just increased output and efficiency, the objective of CabiNEXT is to deliver measurably better results. Whether calculated in terms of higher revenue, improved cost efficiency, better margins or more profit. You define the target and we’ll help you get there. That’s how MJB frees you from limits and connects you to success.

**Beyond Efficiency, We Drive Profitability**

From start to finish, MJB’s CabiNEXT modular cabinet component system is focused on creating customer value. Cost-efficient raw materials and parts inputs. Time-, labor-, and waste-saving production processes. Clear and accurate supply chain visibility. And flexible logistics, managed inventory, at-usage billing and capital commitment.

Much more than just increased output and efficiency, the objective of CabiNEXT is to deliver measurably better results. Whether calculated in terms of higher revenue, improved cost efficiency, better margins or more profit. You define the target and we’ll help you get there. That’s how MJB frees you from limits and connects you to success.